TOURATECH UNEN ISO 9001:200 2415

TOURING RALLYE RACING TECHNOLOGY

01-051-0020-0

July 2005 Pannier rack R80/100GS

Contents:

1 x left rack 1 x right rack 1 x cross bar 1 x screw M8x40 9 x screw M6x20 1 x nyloc nut M8 9 x nyloc nut M6 2 x washers M8 18x washers M6

Left Side Rack

1. Assembly of the left carrier part: Dismantle the foot slot plant. Remove the screw for the attachment of the final muffler. Remove the side cover. The carrier part is screwed on now with two screws female hexagon M6x20 and the pertinent u-disks M6 as well as nuts/mothers self-locking M6 to the framework tail. In order to simplify the assembly, the bolt connection should become only easily put on (firmly not tightened). With the screw female hexagon M8x40 (with u-disks M8) and the nut/mother self-locking M8 becomes the carrier, which bolts final mufflers as well as the framework tail with the main frame. Also only easily put on this bolt connection. Now the foot slot plant is again installed. All bolt connections tighten. Side covers again install.

Right Side Rack

2. Assembly of the right carrier part: Dismantle the foot slot plant. The carrier part becomes as on the left side with two screws female hexagon M6x20, which self-locking M6 fastens u-disks M6 and the nuts/mothers to the framework tail. Put on the bolt connection also here only easily. Now the foot slot plant is again cultivated. All bolt connections tighten.

Cross Bar

3. Assembly carriers of the v-handle: With the screws female hexagon M6x20 and the pertinent nuts/mothers self-locking M6 and UScheiben M6 are connected the two carrier parts. By the verbindungsbuegel you must shift the characteristic with the help of the plastic spools. For this you can use the remaining screws female hexagon M6x20, u-disks M6 and nuts/mothers self-locking M6.



These instructions are based on our current knowledge and have not been tested by independent installers. Touratech and Touratech-USA assume no responsibility for errors using these suggestions.

Check and retighten all screws after 300 miles of riding.