



TOURATECH

TOURING RALLYE RACING TECHNOLOGY

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Rear Luggage Rack
F650GS/ Dakar

Parts included:

- 1 x rear luggage rack
- 2 x spacer
- 2 x allen screw M8x16
- 2 x allen screw M6x30
- 2 x nut self-locking M6
- 2 x washer M8
- 2 x washer large M6
- 2 x washer M6



Preparation:

Dismantle the rear turn signals of the F650GS/ Dakar. You must unscrew the lens and remove the two leads from the bulb socket. Push the cables inward into the luggage compartment and dismantle the turn signals. If you have already installed a Touratech pannier rack, then you must dismantle the upper crossbar briefly.



Assembly:

Put the luggage rack onto the tail section and attach the rear mounts (1) with the two enclosed allen screws M8x16 with one M8 washer each. If you have a Touratech pannier rack, the upper crossbar is connected to the luggage rack. The upper crossbar attaches at the outside of the luggage rack. You should re-use the screws of the pannier rack here.

The luggage rack is then fastened at the front mount (2) with the turn signals. The luggage rack has several drillings here, in order to be able to use either the original BMW turn signals or our mini turn signals. The assembly with the original BMW turn signals is done with the two enclosed allen screws M6, a washer M6 at the exterior, and a large M6 washer under the self-locking nut on the inside. The spacer should be put between the bar of the luggage rack and the motorcycle subframe on each side. Tighten the nuts carefully, since the plastic mounts of the turn signals are can be damaged easily.

Using the mini turn signals:

If you are using our mini turn signals you must turn the reinforcing angle in the luggage compartment around (it has a larger bore on the lower side). Then you must turn the spacer plates in such a way that the larger hole sits in front. If you re-drill the front hole out to $\varnothing 10.5\text{mm}$, you can mount the mini turn signals in place of the original turn signals.